



## SZW LIMITED

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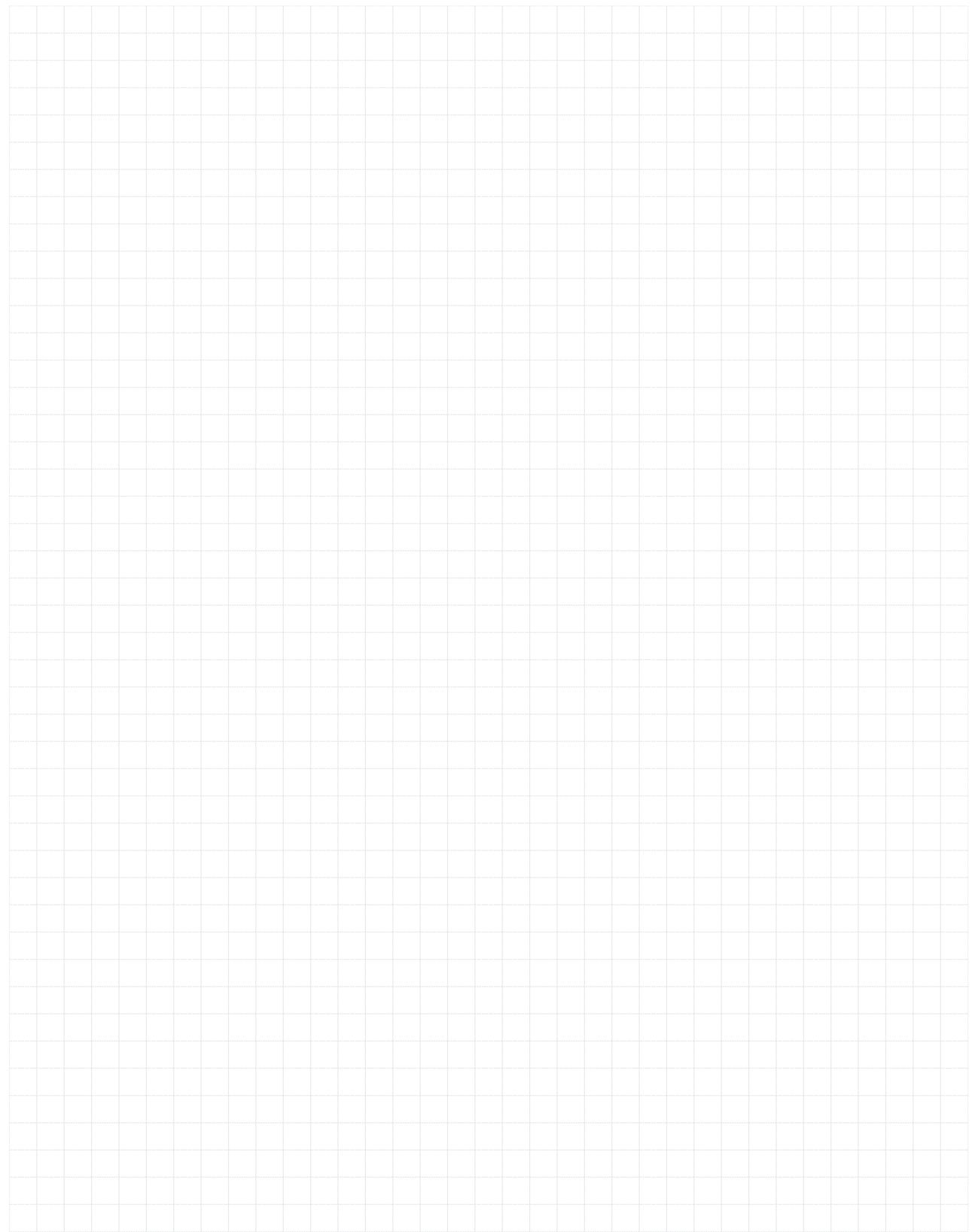
### China regional address

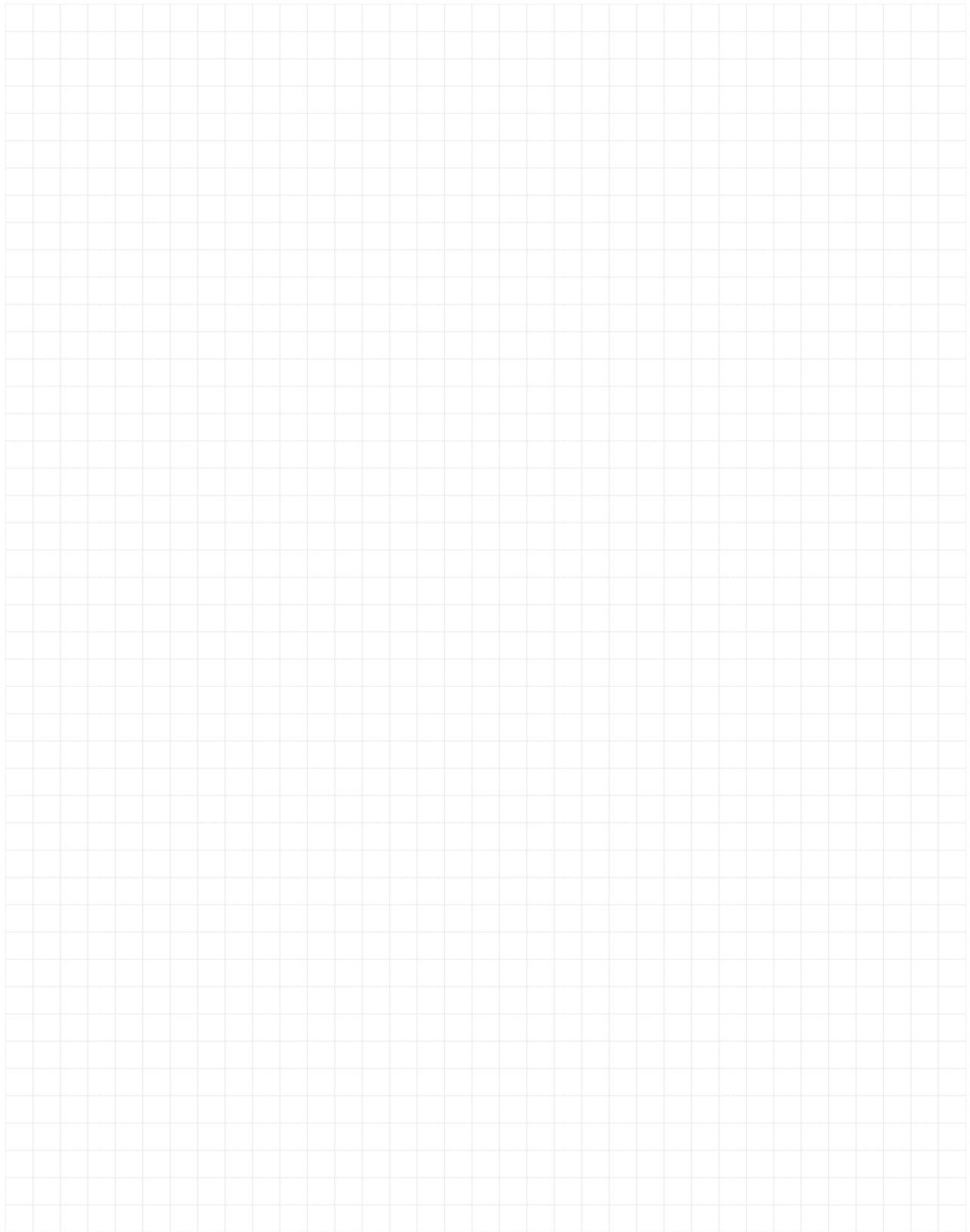
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**SZAW**  
ENGLAND | SINCE 1872





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## 产品说明

### 1. 要求和说明

试车前，必须认真阅读设备使用说明书。  
按规定加好润滑油。

给出的加油量只作为参考值，实行油量应以油尺上的标记为准。

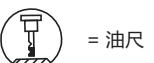
为防止发生事故，所有旋转部位应按安全规定加罩防护。

基础螺栓的最低性能等级为8.8级，有水平垫板并进行防腐处理。

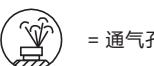
样本中的附图只属范例，并不要求严格一致，所注尺寸可能有所变动。有关参数可能改进。

所注重量仅为平均值,不要求严格一致

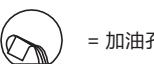
有关符号说明如下:



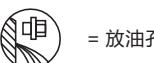
= 油尺



= 通气孔



= 加油孔



= 放油孔

## Product Designation

### Requirement and Specification

Prior to commissioning, the operating instructions must be observed.  
Lubricated it accord with specification.

The oil volume given is only for reference,  
the actual oil volume will be object to the mark on the oil dipstick.

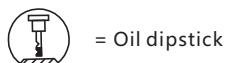
To prevent accidents, all rotating parts should be guarded  
according to safety regulation.

Foundation bolts of min.property class 8.8,it has levelling pads and  
treated with anti-corrosion.

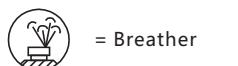
The attached picture is only example, not require accordance, the  
noted dimension may be changed. Some parameters may be  
improved.

The noted weight is only average value, not require accordance.

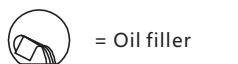
The signs specification is as following:



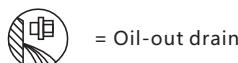
= Oil dipstick



= Breather



= Oil filler



= Oil-out drain





## 产品说明

### Product Designation

表7 海拔高度系数f <sub>7</sub>					
Table 7 Factor for altitude f <sub>7</sub>					
不带辅助冷却装置或仅带冷却风扇/Without auxiliary cooling or with fan cooling					
系数 Factor	海拔高度 ( m ) /Altitude(meters)				
	高达Up to 1000	高达Up to 2000	高达Up to 3000	高达Up to 4000	高达Up to 5000
f <sub>7</sub>	1.0	0.95	0.90	0.85	0.80

表8 立式安装减速器供油系数f <sub>8</sub>									
Table8 Oil supply factors for vertical gear units factor f <sub>8</sub>									
对于卧式安装f <sub>8</sub> =1; 当采用强制润滑时 , f <sub>8</sub> =1.05;									
类型 Type	供油方式 Oil supply	规格1...12/Sizes 1...12				规格13...18/Sizes 13...18			
		不带辅助 冷却装置 Without auxiliary cooling	带冷却风扇 With fan cooling	带冷却盘管 With cooling coil	带风扇和 冷却盘管 With fan and cooling coil	不带辅助 冷却装置 Without auxiliary cooling	带冷却风扇 With fan cooling	带冷却盘管 With cooling coil	带风扇和 冷却盘管 With fan and cooling coil
SH2.V SH3.V SH4.V	浸油润滑 Dip lubrication	0.95	....	....	....	....	....	....	....
	强制润滑 Forced lubrication	1.15	....	....	....	1.15	....	....	....
SB2.V SB3.V SB4.V	浸油润滑 Dip lubrication	0.95	0.95	....	....	....	....	....	....
	强制润滑 Forced lubrication	1.15	1.10	....	....	1.15	1.10	....	....

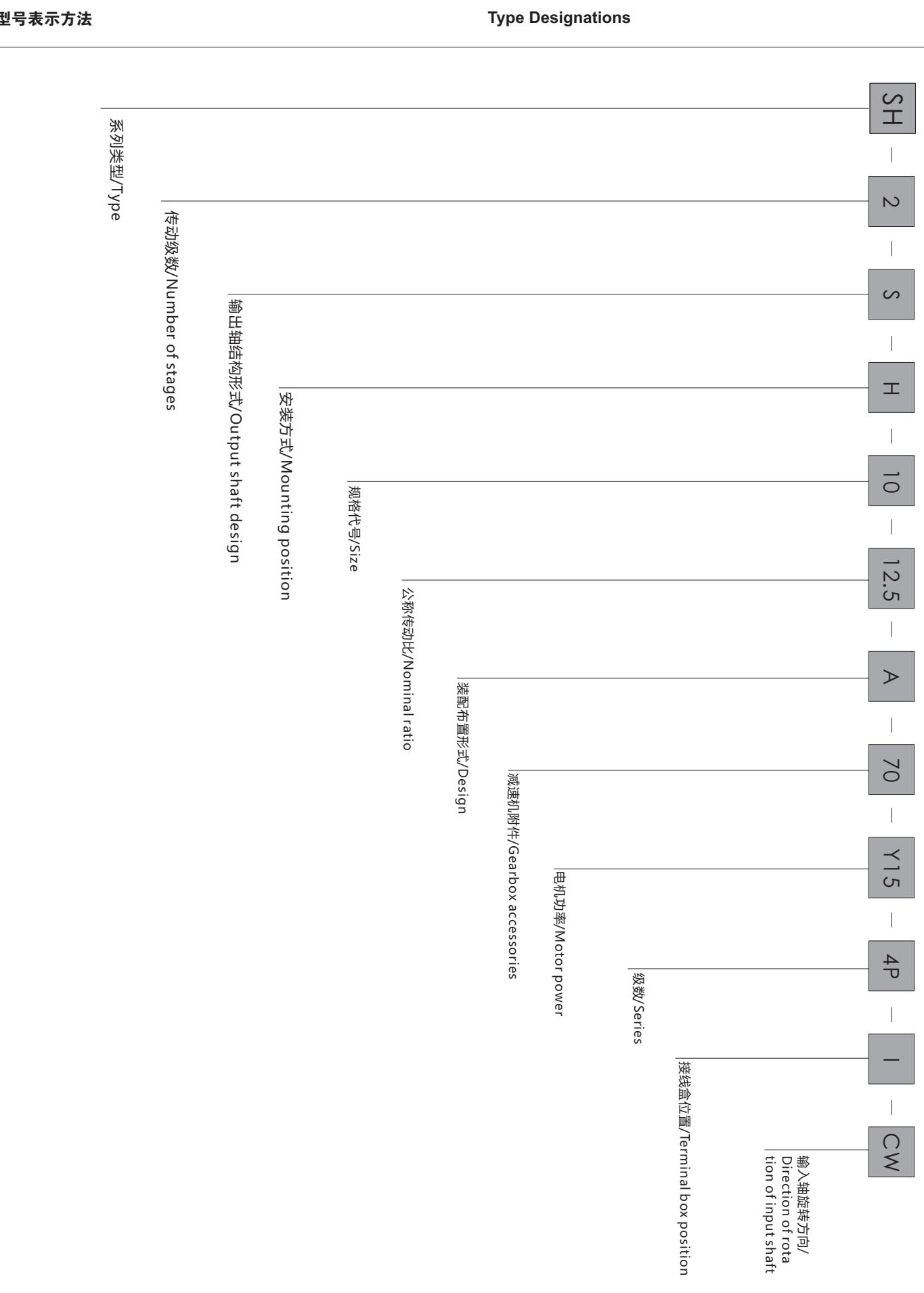
.... ) 根据用户要求供货

.... ) On request

表9 功率利用率系数f <sub>9</sub>								
Table9 Utilization factor f <sub>9</sub>								
30%	40%	50%	60%	70%	80%	90%	100%	
0.66	0.77	0.83	0.90	0.90	0.95	1.0	1.0	

## 产品说明

### Product Designation





























选型参数表

Selection Table

**直交轴减速器****热功率****类型SB4...****规格5...26** $n_1=750\text{min}^{-1}$ **Bevel-helical Gear Units****Thermal Capacities****Type SB4...****Sizes 5...26** $n_1=750\text{min}^{-1}$ 

选型参数表

Selection Table

**直交轴减速器****热功率****类型SB4...****规格5...26** $n_1=1000\text{min}^{-1}$ **Bevel-helical Gear Units****Thermal Capacities****Type SB4...****Sizes 5...26** $n_1=1000\text{min}^{-1}$ 

		热功率P <sub>G</sub>		Thermal capacities P <sub>G</sub>		KW																			
i <sub>N</sub>		热功率取决于冷却方式：P <sub>G1</sub> :无辅助冷却装置；P <sub>G2</sub> ：带冷却风扇 Thermal capacity dependent on kind of cooling:P <sub>G1</sub> :without auxiliary cooling;P <sub>G2</sub> :fan cooling																							
		规格 Sizes																							
		5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26		
80	P <sub>G1</sub>	26.6		39.5		55.9		84.4		113		151		170		233		327		*	*	*	*		
90	P <sub>G1</sub>	26		38.2		54.6		81.9		110		145	155	163	175	223	239	316	331	*	*	*	*		
100	P <sub>G1</sub>	24.8	28.5	36.2	42.2	51.8	56.3	78.7	94.3	104	121	136	149	153	168	211	229	297	320	*	*	*	*		
112	P <sub>G1</sub>	23.9	27.8	34.8	41	49.8	55	74.9	91	100	118	130	141	146	158	201	216	288	300	*	*	*	*		
125	P <sub>G1</sub>	22.8	26.6	33.2	38.7	47.5	52.2	71.7	86.9	95.9	111	123	134	139	150	191	206	271	291	*	*	*	*		
140	P <sub>G1</sub>	21.8	25.6	31.6	37.3	44.8	50.2	67.8	82.8	91	106	119	127	134	143	184	196	262	274	*	*	*	*		
160	P <sub>G1</sub>	20	24.5	28.8	35.6	41	47.8	61.9	79.3	86.1	102	113	123	127	138	174	189	247	264	*	*	*	*		
180	P <sub>G1</sub>	19.6	23.4	28.1	33.9	40	45.4	60.2	75.1	81.3	96.7	106	116	119	130	163	178	231	250	*	*	*	*		
200	P <sub>G1</sub>	19	21.5	27.8	30.9	39.1	41.5	58.9	68.6	79.4	91.8	104	109	118	123	162	167	223	234	*	*	*	*		
224	P <sub>G1</sub>	17.7	21.1	25.9	30.2	36.6	40.5	55.4	66.9	74.4	86.9	98.4	108	109	121	152	167	209	227	*	*	*	*		
250	P <sub>G1</sub>	17.3	20.3	25	29.9	35.3	39.6	53.6	65.3	72	84.4	95.1	100	106	113	147	156	202	212	*	*	*	*		
280	P <sub>G1</sub>	16.4	19	23.5	27.9	33.7	37.1	51.2	61.3	68	79.4	88.5	97.5	100	109	138	150	193	205	*	*	*	*		
315	P <sub>G1</sub>	15.4	18.5	22	26.8	31.6	35.8	47.8	59.3	64.9	76.8	83.6	91.8	94.3	103	131	142	180	195	*	*	*	*		
355	P <sub>G1</sub>		17.7		25.2		34.1		56.6		72.5		86.1		97.5		134		182		*		*		
400	P <sub>G1</sub>		16.5		23.6		32.2		52.8		69.1														

敬请垂询  
 \*\*) 表中数值按：  
     每小时工作周期：100%/h  
     在室内大空间安装  
     海拔高度至1000m

On request  
 \*\*) Values refer to:  
     Operating cycle:100%/h  
     Installation in a large hall  
     Altitude up to 1000m

敬请垂询  
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     每小时工作周期：100%/h  
     在室内大空间安装  
     海拔高度至1000m

On request  
 \*\*) Values refer to:  
     Operating cycle:100%/h  
     Installation in a large hall  
     Altitude up to 1000m





## 选型参数表

### Selection Table

减速器

类型 SH1SH, SH2S, SH3S, SH4S,

SB2S, SB4S, SB4S.

输出轴 $d_2$ 上许用附加径向力

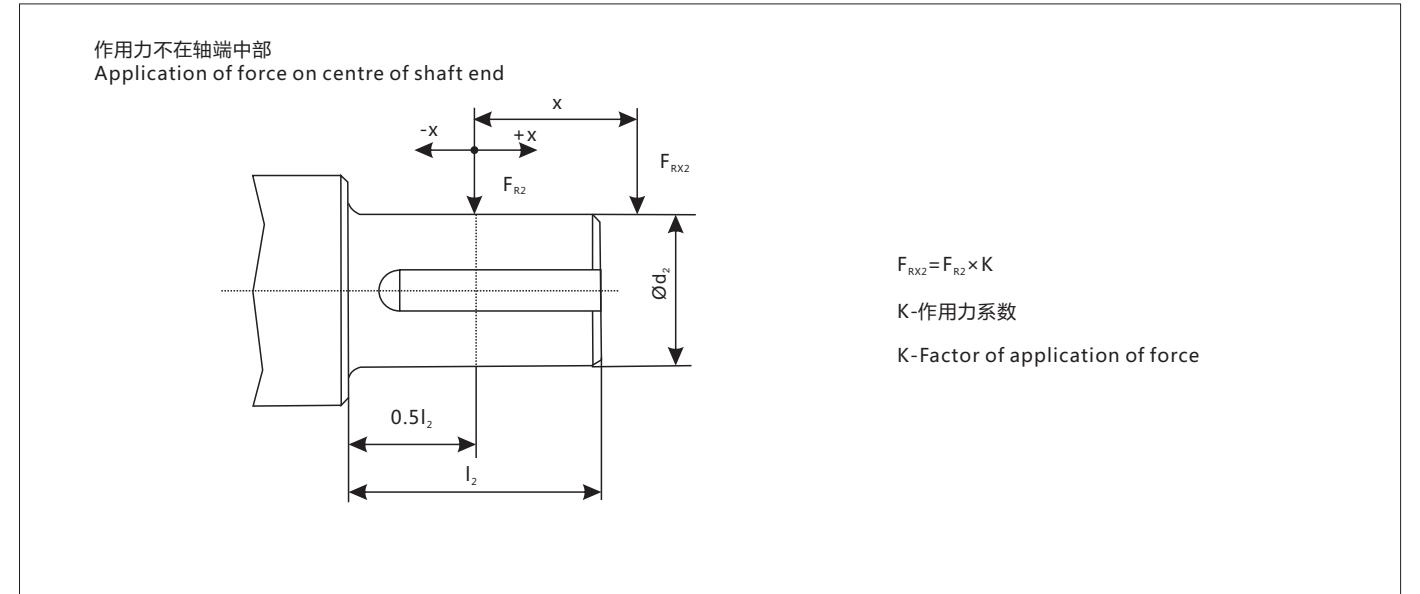
Gear Units

Types SH1SH, SH2S, SH3S, SH4S,

SB2S, SB4S, SB4S.

Permissible Additional Radial Forces on

Output Shaft  $d_2$



规格 Size	作用力系数K Factor of application of force K																		
	距离X(mm) Distance X in mm																		
-350	-300	-250	-200	-150	-100	-75	-50	-25	0	25	50	75	100	150	200	250	300	350	400
1									1.11		0.81	0.68	0.58	0.51					
2									1.11		0.83	0.71	0.63	0.56					
3									1.21	1.09	1	0.85	0.74	0.65	0.58	0.48			
4									1.17	1.08	1	0.86	0.76	0.68	0.62	0.52	0.44		
5,6									1.22	1.14	1.06	1	0.88	0.79	0.72	0.66	0.62	0.52	0.44
7,8									1.19	1.12	1.06	1	0.89	0.81	0.74	0.68	0.58	0.51	0.46
9,10									1.22	1.15	1.1	1.05	1	0.9	0.82	0.76	0.7	0.61	0.54
11,12									1.18	1.13	1.08	1.04	1	0.91	0.84	0.78	0.73	0.64	0.57
13,14									1.24	1.15	1.11	1.07	1.03	1	0.92	0.86	0.8	0.75	0.67
15,16									1.2	1.12	1.09	1.06	1.03	1	0.93	0.87	0.82	0.77	0.69
17,18									1.25	1.17	1.11	1.08	1.05	1.03	1	0.94	0.88	0.84	0.79
19,20									1.22	1.13	1.1	1.06	1.04	1.02	1	0.95	0.9	0.85	0.81
21,22									1.27	1.21	1.12	1.09	1.05	1.04	1.02	1	0.96	0.92	0.86
23,24									1.27	1.2	1.1	1.08	1.04	1.03	1.02	1	0.97	0.93	0.87
25,26									1.29	1.22	1.18	1.09	1.07	1.03	1.02	1	0.98	0.96	0.87